

*lid only*

# Work Order ID 59666

June 9, 2010 11:47:08 AM

Page 1

Item ID: D350-607-417

Accept

Setup Start

Revision ID:

Stop

Item Name: Lightweight Lid Installation (Long)

Start Date: 6/09/10 Start Qty: 1.00

Cust Item ID:

Required Date: 6/10/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D350-607-2

B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-417 CHG001

*S 10/06/14*

*JA for BG 10/06/14*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*10/06/14*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*S 10/06/14*

*(H)*

# Work Order ID 59666

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Item ID: D350-607-417

Accept

Setup Start

Revision ID:

Stop

Item Name: Lightweight Lid Installation (Long)

Start Date: 6/09/10 Start Qty: 1.00

Cust Item ID:

Required Date: 6/10/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-417

*NAAT*

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

*Rec'd 6/14/10*

*10/06/15*

*MF 10-6-14*

# Picklist Print

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Page 1

Work Order ID: 59666

Parent Item: D350-607-417

Parent Item Name: Lightweight Lid Installation (Long)

Comments: IPP REV: A NEW ISSUE JLM 10-04-15 VERIFIED BY:DD IPP Rev:B  
as per ecn 10-552 DD 10.04.19 verified by:EC

Start Date: 6/09/10

Required Date: 6/10/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3915-041



Light Lid Assembly, Long Basket

D3917-3



Washer

Manufactured No

110

Each

49.0000

6

6

58326

lu

lu

## Location

## Loc Qty

## Loc Code

ST096

49

57144

1

58892

48

58892

D3953-9



Gas Spring Washer

Manufactured No

110

Each

9.0000

1

1

lu

## Location

## Loc Qty

## Loc Code

ST101

9

53642

9

58692

AN4-12



Bolt

Purchased No

110

Each

70.0000

3

3

lu

## Location

## Loc Qty

## Loc Code

ST357

70

114292

20

114784

50

1114292

# Picklist Print

June 9, 2010 11:47:06 AM

Work Order ID: 59666

Parent Item: D350-607-417

Parent Item Name: Lightweight Lid Installation (Long)

Comments: IPP REV: A NEW ISSUE JLM 10-04-15 VERIFIED BY:DD IPP Rev:B  
as per ecn 10-552 DD 10.04.19 verified by:EC

Start Date: 6/09/10

Required Date: 6/10/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN310-4

Purchased

No

110

Each

29.0000

3

3

NUT

Location

Loc Qty

Loc Code

ST324

26

114716

26

ST349

3

114341

3

AN310C4

Purchased

No

110

Each

60.0000

2

2

Nut

Location

Loc Qty

Loc Code

ST349

60

114306

60

MS24665-151

Purchased

No

110

Each

656.0000

3

3

Cotter Pin

Location

Loc Qty

Loc Code

ST309

656

17566

656

MS24665-300

Purchased

No

110

Each

70.0000

2

2

Cotter Pin

Location

Loc Qty

Loc Code

ST309

70

105279

2

110123

68

# Picklist Print

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Work Order ID: 59666

Parent Item: D350-607-417

Parent Item Name: Lightweight Lid Installation (Long)

Comments: IPP REV: A NEW ISSUE JLM 10-04-15 VERIFIED BY:DD IPP Rev:B  
as per ecn 10-552 DD 10.04.19 verified by:EC

Start Date: 6/09/10

Required Date: 6/10/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
NAS1149C0432R		Purchased	No			110	Each	752.0000	2	2			



Washer

Location

Loc Qty

Loc Code

ST297

752

114292

152

114742

600

114292  
114

NAS1149F0432P

Purchased

No

110

Each

652.0000

6

6



Washer

Location

Loc Qty

Loc Code

ST275

652

112940

92

114405

1

114576

59

114718

500

1114576

6/10/10 (1)

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Shop Packet Print

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## 6.0 CONVERSION &amp; OPTIONAL KITS PARTS LIST

QTY -413	QTY -415	QTY -417	QTY -419	QTY -421	PART NUMBER	DESCRIPTION
X					D350-607-413	HEAVY DUTY LID KIT (LONG)
	X				D350-607-415	HEAVY DUTY LID KIT (SHORT)
		X			D350-607-417	LIGHTWEIGHT LID KIT (LONG)
			X		D350-607-419	LIGHTWEIGHT LID KIT (SHORT)
				X	D350-607-421	PROP ARM ASSEMBLY KIT
				1	D2332-041	PROP ARM ASSEMBLY
1					D3914-041	LONG BASKET LID ASSEMBLY
		1			D3915-041	LONG BASKET LID ASSEMBLY (LIGHTWEIGHT)
6	6	6	6		D3917-3	WASHER
1	1	1	1		D3953-9	GAS SPRING WASHER
	1				D4018-041	SHORT BASKET LID ASSEMBLY
			1		D4019-041	SHORT BASKET LID ASSEMBLY (LIGHTWEIGHT)
3	3	3	3		AN4-12	BOLT (DRILLED)
				2	AN4-22A	BOLT
3	3	3	3		AN310-4	CASTELLATED NUT
2	2	2	2		AN310C4	CASTELLATED NUT
				4	AN970-4	WASHER
				2	MS21043-4	NUT
3	3	3	3		MS24665-151	COTTER PIN
2	2	2	2		MS24665-300	COTTER PIN
2	2	2	2		NAS1149C0432R	WASHER
6	6	6	6	2	NAS1149F0432P	WASHER

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Revision: B

Date: 10.04.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries